



For customers in the UK:

Sample Line

Tel.: +44 (0) 1625 660 411

Fax: +44 (0) 1625 617 301

info@pfleiderer.co.uk



For all countries except UK:

Sample Service

Tel.: +49 (0) 91 81/28 480

Fax: +49 (0) 91 81/28 482

samples@pfleiderer.com



Pfleiderer employs wood from certified sustainable forest management using the PEFC system.

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Our General Terms and Conditions can be found on our Internet website: www.pfleiderer.com

Pfleiderer Industrie Limited • Oakfield House • Springwood Way • Tytherington Business Park • Macclesfield Cheshire SK10 2XA • England • Tel.: +44 (0) 16 25 660 410 • Fax: +44 (0) 16 25 617 301 • info@pfleiderer.co.uk

Pfleiderer Holzwerkstoffe GmbH • Ingolstädter Straße 51 • 92318 Neumarkt • Germany

Tel.: +49 (0) 91 81/28 480 • Fax: +49 (0) 91 81/28 482 • info@pfleiderer.com • www.pfleiderer.com

DUROPAL

wodego

thermopal

 PFLEIDERER

HPL for doors

2013 – 2016 product range



Pfleiderer – the best of all worlds.





Pfleiderer unites three strong brands to create a new image with the greatest market penetration in the wood based panels sector. All the products, services and benefits currently offered by our specialists Duropal, wodego and Thermopal are now united in one company:

Duropal – the HPL and element specialist

wodego – the engineered wood partner with boards for all applications

Thermopal – the system partner for sophisticated interior design

You benefit from this new united strength with combined experience, increased know-how and simplified processes.

Pfleiderer – one brand, many benefits.

Pfleiderer is the number one partner for trade, industry, DIY, specifiers and architects – with an industry-leading range of products and individual services:

- Raw particleboard and fibreboard in different qualities and forms, decorative panels, laminates, compact HPL, HPL elements and worktops
- A new, industry-leading complete programme for core materials, decors and surfaces
- The unique DST system (design – surface – core technology)
- Special product ranges for doors, fire protection, lightweight construction, shipbuilding and green building applications
- Individual services in supply chain and marketing

Together we can develop tailor-made solutions for your ideas.
Take advantage of Pfleiderer's combined strengths for your success!



HPL for doors

103 selected decor texture combinations in HPL quality to EN 438 are available from our door range at short notice ex stock. This HPL range lends every door its own unique character. Having the ability to colour match with the identical decor melamine faced MDF from the extensive Pfleiderer wood-based panels range ensures you have optimum design possibilities with the highest quality.

- Duropal-HPL in formats 2150 x 915 / 950 / 1050 / 1300 x 0.8 mm, 2350 x 1050 and 2350 x 1300 x 0.8 mm ex stock. HPL format 2800 x 2070 x 0.8 mm, certain decors available ex stock, balances are available via the dedicated production programme.
- Individual HPL lengths between 2050 and 5300 mm and other HPL thicknesses (including 2.0 mm) are possible on request.
- Door decors with the integrated hygiene protection microPLUS® can be supplied on request.
- Matching melamine faced decorative panels and HPL flat-bonded elements are available in the DST system, the Pfleiderer decor and surface texture combination.

HPL FOR DOORS

Decors

	A	B	C	D	E	F
1						
	U1027 Icy White	U102 Chalk	Span 140 Frontal White	U1026 Crystal White	U1379 Magnolia White	U1306 Magnolia
2						
	U197 Ivory	U130 Sand Grey		U1343 Sand Beige	U1184 Sand Grey	U1191 Congo
3						
	U1010 Grey White	U133 Stone Grey	U087 Magma	U1806 Pine Green	U110 Iguana	U107 Avocado
4						
	U1574 Velvet Yellow	U192 Sunflower	U194 Zinc Yellow	U115 Gorse Yellow	U1579 Egg yolk Yellow	U246 Mango
5						
	U1665 Golden Orange	U1667 Orange	U225 Signal Red	U1691 Ruby Red	U031 Bordeaux	U054 Burgundy
6						
	U1739 Crystal Blue	U068 Sky Blue	U059 Gentian Blue	U1747 Dark Blue	U1233 Metallic Black	U141 Orchidea

G	H	I	J	K	L	
						1
U090 Bora grey	U091 Sharki grey	U092 Zonda grey	U1211 Lava	U011 Vulcano	U1200 Volcanic Black	
						2
U035 Pearl Grey	U1188 Light Grey	U010 Platinum Grey	U018 Basalt Grey	U231 Slate Grey	U1257 Graphite	
						3
U1131 Silver Grey	SR204 Manhattan	U1115 Platinum Grey	F8110 Brushed Aluminium			
						4
U1349 Caramel	U1102 Truffle grey	U1193 Cuando	U089 Fango	U182 Dark Brown	U1980 Terra Brown	
						5
R5622 Baron Elm	R5643 Truffle Baron Elm	R5612 Clay Sangha Wenge	R4191 Grey Dragon Ash	F06/186 Apollo Oak cinnamon	R4896 Milano Walnut	
						6
R4283 Tabac Chalet Oak	F32/004 Pompeji Wood brown	F06/180 Pegasus Oak cinnamon	R4194 Brown Santana Oak	F06/160 Milano Oak dark	R5613 Natural Sangha Wenge	

HPL FOR DOORS

Decors

	M	N	O	P	Q	R
1						
	R5464 Light Maple	R5243 Imperial Maple	R5184 Royal Maple	R4400 Nat. Balearic Oak	R4223 Lindberg Oak	R4110 Sonoma Oak
2						
	R5028 Acacia	R5413 Bleached wild Pear	R5479 Sycamore	F04/038 Hard Maple	R5177 Altmuehl Beech	F37/023 Bloomed Beech
3						
	R5411 Natural wild Pear	R5338 Niagara Beech	R5311 Natural Beech	F37/009 Steamed Beech	R4601 Golden red Alder	R5360 Precious Cherry
4						
	F10/034 Style Ash cognac	F26/030 Albany Walnut light	R5681 Havanna Cherry	R5611 Noce Royale	R4867 Aragon Walnut	R5410 Cognac wild Pear
5						
	F26/031 Albany Walnut dark	F21/007 Spain Olive dark	R4801 Standard Walnut	R4889 Choco Bella Noce	F17/003 Wenge Chill-Out	R5447 After Eight Maple
6						
			R5630 Cashmere	R4221 Mocha Piemont Oak	R4272 Dark Oak	R5673 Macassar Ebony

Individual – your special motif pressed in HPL

Use our 'Individual' programme to create your own design. This means we can give you all the creative options you need and fulfil them by using the latest digital print technology. Now you can create your own picture, using 'Individual' to express your ideas.



1 Provide the digital motif

2 Create the motif

3 Individual panel production



HPL FOR DOORS

Decors

Decor reference	Coordinates	NCS code	RAL	Reflection value	HPL stock programme ¹⁾ 2150 x 915 / 950 / 1050 / 1300 x 0,8 mm, 2350 x 1050 / 1300 x 0,8 mm, * also in 2800 x 2070 x 0,8 mm	DST ²⁾
Span 140 Frontal White	C1	S0502-Y			VV	●
SR204 Manhattan	H3	S3000-N			VV	●
U010 Platinum Grey	I2	S4500-N			VV	●
U011 Vulcano	K1	S8000-N			VV	●
U018 Basalt Grey	J2	S6500-N			VV	●
U031 Bordeaux	E5	S5040-Y50R			VV	●
U035 Pearl Grey	G2	S1002-G			VV	●
U054 Burgundy	F5	S6030-R	3005		VV	●
U059 Gentian Blue	C6	S5040-R80B	5010		VV	●
U068 Sky Blue	B6	S3050-R90B			VV	●
U087 Magma	C3	S3005-Y20R			VV	●
U089 Fango	J4	S7005-Y20R			VV	●
U090 Bora grey	G1	S4502-R			VV	●
U091 Sharki grey	H1	S5502-R			VV	●
U092 Zonda grey	I1	S6502-R			VV	●
U1010 Grey White	A3	S1002-Y	9002		VV	●
U102 Chalk	B1	S0502-G			VV*	●
U1026 Crystal White	D1	S0502-Y			VV*	●
U1027 Icy White	A1	S0505-R60B			VV	●
U107 Avocado	F3	S3020-G60Y			VV	●
U110 Iguana	E3	S3050-G80Y			VV	●
U1102 Truffle grey	H4	S5005-Y50R			VV	●
U1115 Platinum Grey	I3	S4502-G			VV	●
U1131 Silver Grey	G3	S1500-N			VV	●
U115 Gorse Yellow	D4	S1070-Y10R	1032		VV	●
U1184 Sand Grey	E2	S4005-Y50R			VV	●
U1188 Light Grey	H2	S2000-N	7035		VV	●
U1191 Congo	F2	S4005-Y50R			VV*	●
U1193 Cuando	I4	S6005-Y20R			VV*	●
U1200 Volcanic Black	L1	S8502-B	9005		VV	●
U1211 Lava	J1	S7005-Y50R			VV	●
U1233 Metallic Black	E6	S8000-N			VV	●
U1257 Graphite	L2	S7500-N			VV	●
U130 Sand Grey	B2	S0907-Y50R			VV	●
U1306 Magnolia	F1	S0505-Y20R			VV*	●

¹⁾ Individual HPL lengths between 2050 and 5300 mm and other HPL thicknesses (including 2.0 mm) are possible on request.

²⁾ available in the DST system, the Pfleiderer decor and surface combination with the following surfaces: MP, SM, HG, MO, VV, RU, ML, LI, AH, NH.
More detailed information is available through the DST Range card or from www.pfleiderer.com

Decor reference	Coordinates	NCS code	RAL	Reflection value	HPL stock programme ¹⁾ 2150 x 915 / 950 / 1050 / 1300 x 0,8 mm, 2350 x 1050 / 1300 x 0,8 mm, * also in 2800 x 2070 x 0,8 mm	DST ²⁾
U133	Stone Grey	B3	S2005-Y20R		VV	●
U1343	Sand Beige	D2	S2005-Y50R		VV*	●
U1349	Caramel	G4	S3010-Y40R		VV	●
U1379	Magnolia White	E1	S0804-Y30R		VV	●
U141	Orchidea	F6	S7020-R20B		VV	●
U1574	Velvet Yellow	A4	S0540-Y10R		VV	●
U1579	Egg yolk Yellow	E4	S0570-Y20R	1003	VV	●
U1665	Golden Orange	A5	S1060-Y30R		VV*	●
U1667	Orange	B5	S1070-Y40R	2011	VV	●
U1691	Ruby Red	D5	S3070-Y90R	3003	VV*	●
U1739	Crystal Blue	A6	S1020-R90B		VV	●
U1747	Dark Blue	D6	S7020-R90B		VV	●
U1806	Pine Green	D3	S6020-G		VV	●
U182	Dark Brown	K4	S8010-Y70R		VV	●
U192	Sunflower	B4	S0530-Y		VV	●
U194	Zinc Yellow	C4	S0560-Y	1018	VV	●
U197	Ivory	A2	S0804-Y50R		VV	●
U1980	Terra Brown	L4	S8005-Y80R		VV	●
U225	Signal Red	C5	S2070-Y90R		VV	●
U231	Slate Grey	K2	S7502-B		VV	●
U246	Mango	F4	S1050-Y20R		VV	●
F8110	Brushed Aluminium	J3			Brushed VV*	●
F04/038	Hard Maple	P2			Flowered plank VV	●
F06/160	Milano Oak dark	K6			Striped plank ML*	●
F06/180	Pegasus Oak cinnamon	I6			Planked, rough cut RT, RU*	●
F06/186	Apollo Oak cinnamon	K5			Narrow flowered plank MO	●
F10/034	Style Ash cognac	M4			Striped plank RT, RU*	●
F17/003	Wenge Chill-Out	Q5			Striped VV*	●
F21/007	Spain Olive dark	N5			Strong stripes ML	●
F26/030	Albany Walnut light	N4			Flowered plank MO*	●
F26/031	Albany Walnut dark	M5			Flowered plank MO*	●
F32/004	Pompeji Wood brown	H6			Striped plank RT	●
F37/009	Steamed Beech	P3			Striped plank VV	●
F37/023	Bloomed Beech	R2			Flowered VV*	●
R4110	Sonoma Oak	R1			Planked, rough cut RT, RU*	●

HPL FOR DOORS

Decors

Decor reference	Coordinates	NCS code	RAL	Reflection value	HPL stock programme ¹⁾ 2150 x 915 / 950 / 1050 / 1300 x 0,8 mm, 2350 x 1050 / 1300 x 0,8 mm, * also in 2800 x 2070 x 0,8 mm	DST ²⁾
R4191	Grey Dragon Ash	J5		Striped, rough cut	RT	●
R4194	Brown Santana Oak	J6		Flowered plank, rough cut	RT	●
R4221	Mocha Piemont Oak	P6		Striped plank	M0 *	●
R4223	Lindberg Oak	Q1		Striped plank	ML	●
R4272	Dark Oak	Q6		Striped plank	RT	●
R4283	Tabac Chalet Oak	G6		Flowered plank	M0	●
R4400	Nat. Balearic Oak	P1		Striped plank, dyed	M0 *	●
R4601	Golden red Alder	Q3		Flowered plank	VV *	●
R4801	Standard Walnut	O5		Striped plank	M0	●
R4867	Aragon Walnut	Q4		Striped plank	ML	●
R4889	Choco Bella Noce	P5		Striped plank	VV *	●
R4896	Milano Walnut	L5		Striped plank	RT, RU *	●
R5028	Acacia	M2		Striped plank	RT, RU *	●
R5177	Altmuehl Beech	Q2		Striped plank	VV	●
R5184	Royal Maple	O1		Striped plank	VV *	●
R5243	Imperial Maple	N1		Flowered plank	VV *	●
R5311	Natural Beech	O3		Striped plank	M0 *	●
R5338	Niagara Beech	N3		Corewood	ML	●
R5360	Precious Cherry	R3		Flowered plank	VV *	●
R5410	Cognac wild Pear	R4		Flowered plank	VV	●
R5411	Natural wild Pear	M3		Flowered plank	VV	●
R5413	Bleached wild Pear	N2		Flowered plank	VV	●
R5447	After Eight Maple	R5		Striped plank	VV *	●
R5464	Light Maple	M1		Striped plank	VV	●
R5479	Sycamore	O2		Flowered plank	VV	●
R5611	Noce Royale	P4		Striped	RT	●
R5612	Clay Sangha Wenge	I5		Striped	RT, RU *	●
R5613	Natural Sangha Wenge	L6		Striped	RT, RU *	●
R5622	Baron Elm	G5		Striped plank	ML	●
R5630	Cashmere	O6		Flowered plank	VV	●
R5643	Truffle Baron Elm	H5		Striped plank	ML	●
R5673	Macassar Ebony	R6		Striped	VV *	●
R5681	Havanna Cherry	O4		Striped plank	VV	●

¹⁾ Individual HPL lengths between 2050 and 5300 mm and other HPL thicknesses (including 2.0 mm) are possible on request.

²⁾ available in the DST system, the Pfeleiderer decor and surface combination with the following surfaces: MP, SM, HG, MO, VV, RU, ML, LI, AH, NH.
More detailed information is available through the DST Range card or from www.pfeleiderer.com

Products

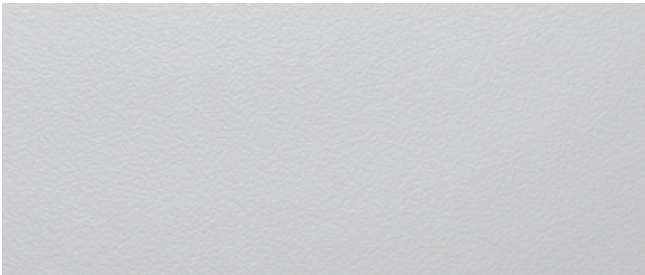


Duopal-HPL

Decorative high-pressure laminate made of several high-quality, resin impregnated paper layers. The rear is sanded, ready for gluing.

Door decors with the integrated hygiene protection microPLUS® can be supplied on request.

Structures



VV
Top Velvet



MP
Miniperl



M0
Montana



RT Rustic Touch
RU Rustica

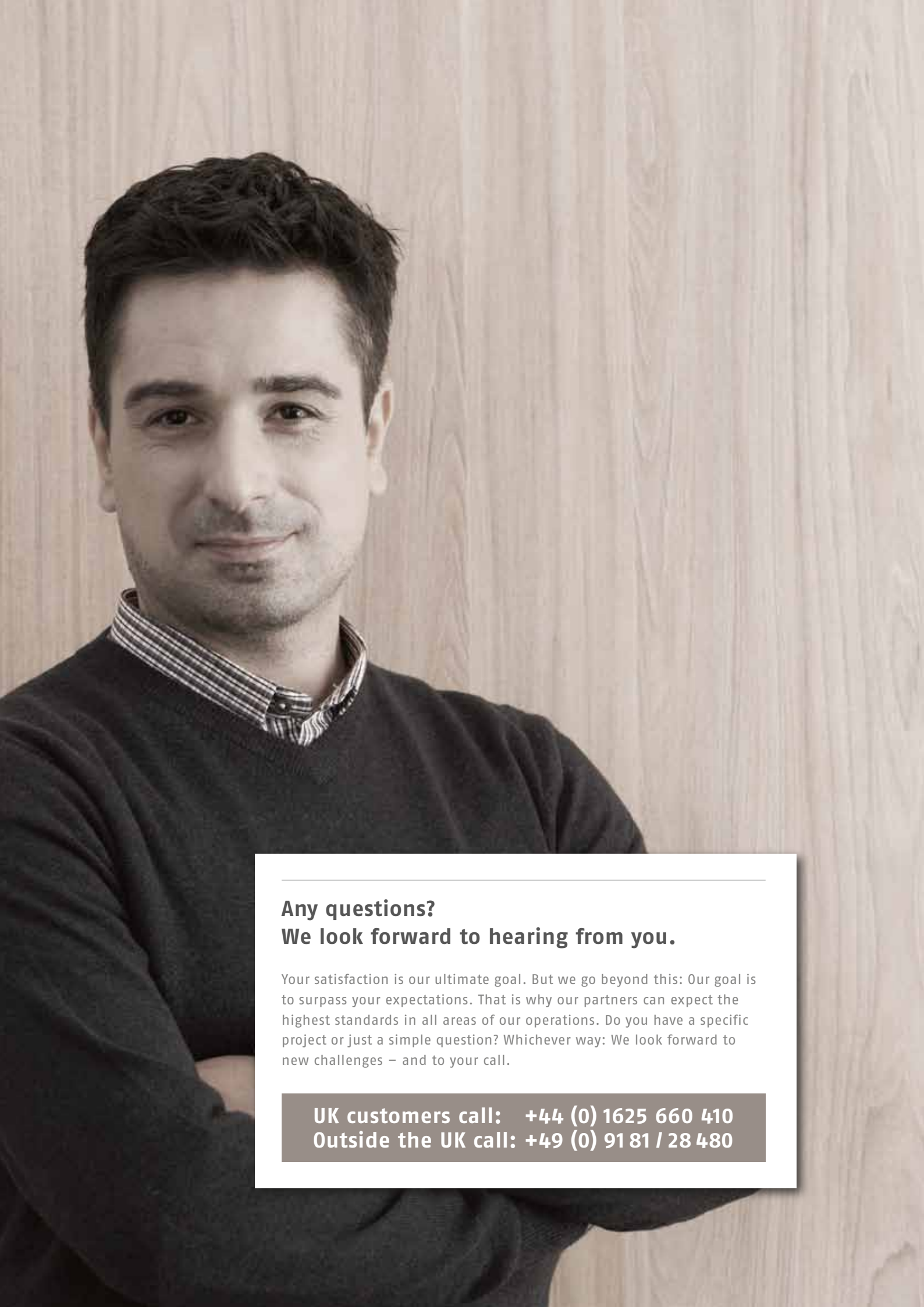


ML
Matt Lacquer

You can have a clear conscience when you work with us.

The creation of a future that is worth living is only possible with a philosophy and actions geared towards sustainability. We at Pfeleiderer do everything in our power to ensure that this is the case, paying attention to the unconditional sustainability of all the company's activities. Economic, eco-friendly and social – at all levels: Our products are manufactured not only with the greatest care, but also within the framework of a certified environmental management system. And we honour our special responsibility not only as a producer, but also as an employer. That is why a culture of trust based on self-responsibility is practised in our company. Sustainability from which you benefit – through eco-friendly products, committed employees and maximum satisfaction.





**Any questions?
We look forward to hearing from you.**

Your satisfaction is our ultimate goal. But we go beyond this: Our goal is to surpass your expectations. That is why our partners can expect the highest standards in all areas of our operations. Do you have a specific project or just a simple question? Whichever way: We look forward to new challenges – and to your call.

**UK customers call: +44 (0) 1625 660 410
Outside the UK call: +49 (0) 91 81 / 28 480**